

SGS

Certificate US17/81827152.00

The management system of

The Royal Group

1301 South 47th Avenue
Cicero, IL 60804, United States

has been assessed and certified as meeting the requirements of

ISO 9001:2015

For the following activities:

**The design and manufacture of corrugated packaging material
and retail displays.**

Further clarifications regarding the scope of this certificate and the applicability of ISO 9001:2015 requirements may be obtained by consulting the organization.

This certificate is valid from 21 November 2017 until 17 August 2019
and remains valid subject to satisfactory surveillance audits.
Recertification audit due a minimum of 60 days before the expiration date.
Issue 1: 21 November 2017. Certified since September 2010.

The audit leading to this certificate commenced on 17/07/2017.

This is a multi-site certification.
Additional site details are listed on subsequent pages.

Authorized by:



Ralph McLouth
Vice President of Accreditation, North America
SGS North America, Inc.
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This certificate remains the property of SGS and shall be returned upon request

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Certificate US17/81827152.00, continued



The Royal Group

ISO 9001:2015

Issue 1: 21 November 2017



Additional facilities:

654 Factory Road, Addison, IL 60101, United States

Scope: The design and manufacture of corrugated packaging material and retail displays.

1060 Proctor Drive, Elkhorn, WI 53121, United States

Scope: The design and manufacture of corrugated packaging material and retail displays.



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